

PLC (Wago)		PLC (Wago)	SMC (Pneumatics)			Software Distribution		
Card front view		SETIS™ Software No.	Start counting the station from the D-Sub connector outwards			Control Points		
Number	Letter	Digital Outputs	Stations	Position in D-Sub	Cable color	CPs	#	Action
1	A	750-530 001-1	Station 1	A	1	CP1	1	immersion
5	E	750-530 001-2		B	14		2	ventilation
2	B	750-530 001-3	Station 2	A	2	CP2	1	immersion
6	F	750-530 001-4		B	15		2	ventilation
3	C	750-530 001-5	Station 3	A	3	CP3	1	immersion
7	G	750-530 001-6		B	16		2	ventilation
4	D	750-530 001-7	Station 4	A	4	CP4	1	immersion
8	H	750-530 001-8		B	17		2	ventilation
1	A	750-530 002-1	Station 5	A	5	CP5	1	immersion
5	E	750-530 002-2		B	18		2	ventilation
2	B	750-530 002-3	Station 6	A	6	CP6	1	immersion
6	F	750-530 002-4		B	19		2	ventilation
3	C	750-530 002-5	Station 7	A	7	CP7	1	immersion
7	G	750-530 002-6		B	20		2	ventilation
4	D	750-530 002-7	Station 8	A	8	CP8	1	immersion
8	H	750-530 002-8		B	21		2	ventilation
1	A	750-530 003-1	Station 9	A	9	CP9	1	immersion
5	E	750-530 003-2		B	22		2	ventilation
2	B	750-530 003-3	Station 10	A	10	CP10	1	immersion
6	F	750-530 003-4		B	23		2	ventilation
3	C	750-530 003-5	Station 11	A	11	CP11	1	immersion
7	G	750-530 003-6		B	24		2	ventilation
4	D	750-530 003-7	Station 12	A	12	CP12	1	immersion
8	H	750-530 003-8		B	25		2	ventilation
					13			
					white/green (COM)			

Air Ports Valve Island

1P	Air going to SETIS™ (0,1-0,2BAR)
X	Air valve operation 2BAR (Max. 7BAR)
EA/EB	Exhaust from SETIS™
PE	Exhaust from valve operation

SETIS-Systems bv

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